

Date: Tuesday, 8/22/2006 2:33:27 PM
 User: Jean-Luc Menard

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : CABLE GUARD
 Job Number : 28303
 Estimate Number : 12410
 P.O. Number : *N/A*
 This Issue : 8/22/2006 S.O. No. : *N/A*
 Prsht Rev. : NC Part Number : D34993
 First Issue : *N/A* Type : MACHINED PARTS Drawing Number : D3499 UNDER REVIEW
 Previous Run : 27227 Drawing Revision : A
 Material : *N/A*
 Due Date : 8/29/2006 Qty: 1 Um: Each
 Written By : *[Signature]*
 Checked & Approved By : *[Signature]*
 Comment : Est Rev: A New Issue 06-05-05 JLM

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 MUHMWB625 UHMW .625 Black Tivar 1000



Comment: Qty.: 1.1351 sf(s)/Unit Total : 1.1351 sf(s)

UHMW .625 Black Tivar 1000

Batch: ~~11009002~~ *1101046*

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D3499

Dwg Rev: *A*

Prog Rev: *A*

2-Deburr if necessary *ml* *B 08 23* *(1)*

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE *ml* *B 08 23* *(1)*

4.0 HAAS1 HAAS CNC VERTICAL MACHINING #1



Comment:

HAAS CNC VERTICAL MACHINING #1

1- Mill as per Folio FA636 Rev: *AA* & Dwg D3499 Rev: *B*

2-Deburr per dwg D3499 *J.F.* *06/09/25* *(1)*

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Drawing Name: CABLE GUARD

Job Number: 28303

Part Number: D34993

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

QC2

INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

J.F. 06/09/25

①

6.0

QC8

SECOND CHECK



Comment: SECOND CHECK

SD 06.09.25

①

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

SF76

06/09/26

06/09/26

①

8.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

06/09/26

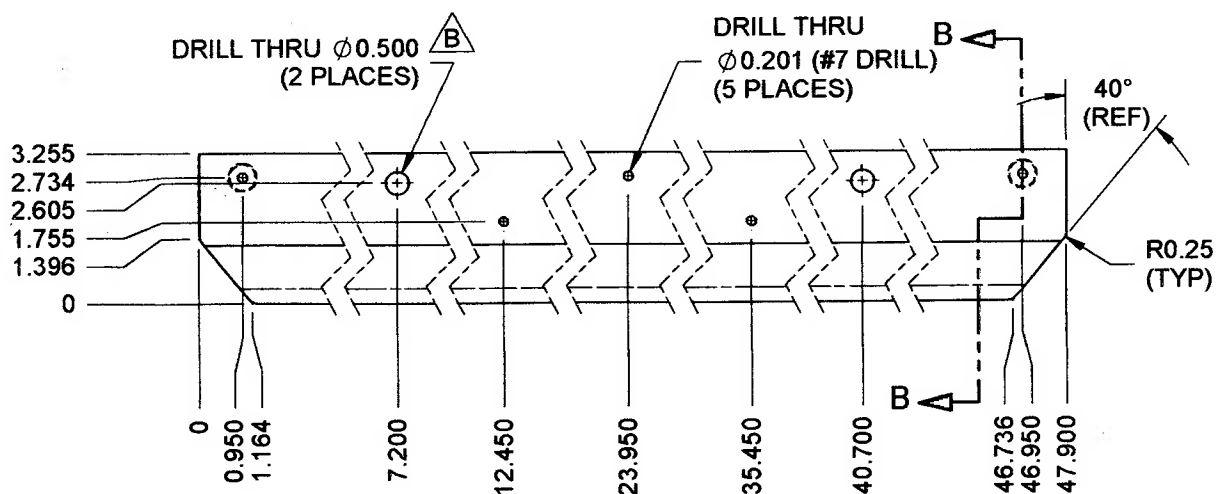
①

Job Completion



06.09.26

DESIGN B	DRAWN BY B	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED	APPROVED	DRAWING NO. D3499	REV. B SHEET 3 OF 4
DATE 06.08.15		TITLE CABLE GUARD SCALE 1:4	



NOTES:

- 1) MATERIAL: UHMW BLACK TIVAR 1000 VIRGIN MATERIAL
(MUHMWB)
2) PART IS SYMMETRICAL AT CENTER LINE
3) FINISH: NONE
4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
5) ALL DIMENSIONS ARE IN INCHES
6) BREAK ALL SHARP EDGES 0.005 TO 0.010

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